

# Stainless Steel 316 One-touch Fittings



Series KQG

#### Male Connector

S Illiano Cominocion					
Applicable tubing O.D. (mm)	Connection thread	Model			
ø4	M5	KQGH04-M5			
04	R1/8	KQGH04-01S			
	M5	KQGH06-M5			
ø6	R1/8	KQGH06-01S			
	R1/4	KQGH06-02S			
	R1/8	KQGH08-01S			
ø8	R1/4	KQGH08-02S			
	R3/8	KQGH08-03S			
ø10	R1/4	KQGH10-02S			
	R3/8	KQGH10-03S			
ø12	R3/8	KQGH12-03S			
	R1/2	KQGH12-04S			

#### Hexagon Socket Head Male Connector

Applicable tubing	Connection	Model
O.D. (mm)	thread	Wodei
ø4	M5	KQGS04-M5
94	R1/8	KQGS04-01S
	M5	KQGS06-M5
ø6	R1/8	KQGS06-01S
	R1/4	KQGS06-02S
ø8	R1/8	KQGS08-01S
	R1/4	KQGS08-02S
	R3/8	KQGS08-03S
ø10	R1/4	KQGS10-02S
010	R3/8	KQGS10-03S
ø12	R3/8	KQGS12-03S
012	R1/2	KQGS12-04S

#### Straight Union

Applicable tubing O.D. (mm)	Model				
ø4	KQGH04-00				
ø6	KQGH06-00				
ø8	KQGH08-00				
ø10	KQGH10-00				
ø12	KQGH12-00				



#### Male Elbow

J 1110113 = 112011						
Applicable tubing O.D. (mm)	Connection thread	Model				
ø4	M5	KQGL04-M5				
Ø4	R1/8	KQGL04-01S				
	M5	KQGL06-M5				
ø6	R1/8	KQGL06-01S				
	R1/4	KQGL06-02S	() hr			
	R1/8	KQGL08-01S				
ø8	R1/4	KQGL08-02S				
	R3/8	KQGL08-03S				
ø10	R1/4	KQGL10-02S				
טוש	R3/8	KQGL10-03S				
~10	R3/8	KQGL12-03S				
ø12	R1/2	KQGL12-04S				

#### Union Elbow

Applicable tubing O.D. (mm)	Model
ø4	KQGL04-00
ø6	KQGL06-00
ø8	KQGL08-00
ø10	KQGL10-00
ø12	KQGL12-00



#### Male Branch Tee

Applicable tubing O.D. (mm)	Connection thread	Model	
ø4	M5	KQGT04-M5	
04	R1/8	KQGT04-01S	
	M5	KQGT06-M5	
ø6	R1/8	KQGT06-01S	
	R1/4	KQGT06-02S	1
ø8	R1/8	KQGT08-01S	,
	R1/4	KQGT08-02S	
	R3/8	KQGT08-03S	
~10	R1/4	KQGT10-02S	
ø10	R3/8	KQGT10-03S	
-:40	R3/8	KQGT12-03S	
ø12	R1/2	KQGT12-04S	



#### **Union Tee**

Applicable tubing O.D. (mm)	Model
ø4	KQGT04-00
ø6	KQGT06-00
ø8	KQGT08-00
ø10	KQGT10-00
ø12	KQGT12-00



#### Union "Y"

Applicable tubing O.D. (mm)	Model
ø4	KQGU04-00
ø6	KQGU06-00
ø8	KQGU08-00
ø10	KQGU10-00
ø12	KQGU12-00



#### Bulkhead Union

Applicable tubing O.D. (mm)	Model
ø4	KQGE04-00
ø6	KQGE06-00
ø8	KQGE08-00
ø10	KQGE10-00
ø12	KQGE12-00
	Ø4 Ø6 Ø8 Ø10



# **Stainless Steel 316 One-touch Fittings** Series KQG

#### **Applicable Tubing**

Tubing material	FEP, PFA, Nylon, Soft nylon, Polyurethane, Polyolefin Note 3)
Tubing O.D.	ø4, ø6, ø8, ø10, ø12



#### **Specifications**

Operating fluid	Air, Water, Steam Note 4)	
Operating pressure range Note 1)	-100 kPa to 1MPa	
Proof pressure	3.0 MPa	
Ambient and Operating fluid temperature Note 2)	−5 to 150°C (No freezing)	
Lubricant	Grease-free specification	
Seal on the threads	With sealant	

Note 1) Please avoid using in a vacuum holding application such as a leak tester, since there is leakage.

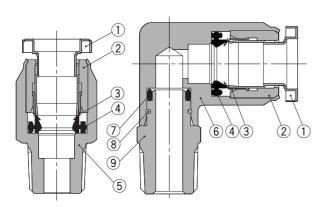
Note 2) When using at 120°C or higher, for an extended period of time, we recommend that an inner sleeve be used.

Note 3) In the event of using polyurethane tubing, we recommend the use of an inner sleeve in cases where the tubing is strained.

Note 4) Special FKM that is resistant even when steam is used.

	Tubing model (Material)			Applicable inner sleeve		
Tube size	<b>TU</b> (Polyurethane)	TUS (Soft polyurethane)	<b>TH</b> (FEP)	TL (PFA)	Model	Length
0402	_	_	•	_	TJ-0402	18
0425	•	•	•	_	TJ-0425	18
0403	_	_	-	•	TJ-0403	18
0604	•	•	•	•	TJ-0604	19
0805	•	•	_	_	TJ-0805	20.5
0806	_	_	•	•	TJ-0806	20.5
1065	•	•	-	_	TJ-1065	23
1075	_	_	•	_	TJ-1075	23
1008	_	_	•	•	TJ-1208	0.4
1208	•	•	-	_	10-1200	24
1209	_	_	•	_	TJ-1209	24
1210	_	_	•	•	TJ-1210	24

#### Construction



No.	Description	Material		
1	Release bushing	Stainless steel 316		
2	Guide	Stainless steel 316		
3	Chuck	Stainless steel 316		
4	Seal	Special FKM		
5	Male connector body	Stainless steel 316		
6	Male elbow body	Stainless steel 316		
7	O-ring	Special FKM		
8	Stopper ring	Stainless steel 316		
9	Stud	Stainless steel 316		



### Series KQG

#### **Dimensions**

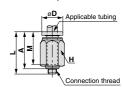
#### Male Connector: KQGH -



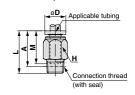
Applicable tubing O.D. (mm)		Model	(width across flats)	ø <b>D</b>	L	<b>A</b> *	M	Effective area Note 1) (mm²)	Weight (g)	
~1	M5	KQGH04-M5	10	10	22.3	19.3	10	4	7.4	
ø <b>4</b>	1/8	KQGH04-01S	10	10	24	20	18	5.6	9.4	
	M5	KQGH06-M5	10		24.1	21.1	18.8		4	11
ø <b>6</b>	1/8	KQGH06-01S	12	12	24.3	20.3		10.4	11	
	1/4	KQGH06-02S			25.8	19.8			18	
	1/8	KQGH08-01S	14	14	30.5	26.5	20.9	26.1	18	
ø <b>8</b>	1/4	KQGH08-02S			28.5	22.5			18	
	3/8	KQGH08-03S			24	17.7			24	
ø <b>10</b>	1/4	KQGH10-02S	17	17	35.5	29.5	23	41.5	29	
ØIU	3/8	KQGH10-03S		17	31	24.7	23	41.5	29	
~10	3/8	KQGH12-03S	19	10	20.0	26.5	04.0	50.0	31	
ø <b>12</b>	1/2	KQGH12-04S	22	19	32.8	24.6	24.8	58.3	51	
	* Reference dimensions after installation of R thread									

#### Reference dimensions after installation of R thread Note 1) Figures shown when using FEP tubing

#### (In case of M5)



#### (In case of R)



#### Hexagon Socket Head Male Connector: KQGS -



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Applicable tubing O.D. (mm)	Connection thread <b>R</b>	Model	(width across flats)	øD	L	<b>A</b> *	М	Effective area Note 1) (mm²)	Weight (g)
ø <b>4</b>	M5	KQGS04-M5	2	10	25	22	10	4	8.6
04	1/8	KQGS04-01S	3	10	25	21	18	4.1	9.8
	M5	KQGS06-M5	2	40		22.8		4	12
ø6	1/8	KQGS06-01S	_	12	25.8	21.8	18.8	9.9	12
	1/4	KQGS06-02S	4			19.8		10	20
	1/8	KQGS08-01S	5	14	30.5	26.5		17.2	17
ø8	1/4	KQGS08-02S			28.5	22.5	20.9	00.0	18
	3/8	KQGS08-03S	6		30.1	23.8		23.3	35
~10	1/4	KQGS10-02S	8	17	35.5	29.5	00	00	28
ø <b>10</b>	3/8	KQGS10-03S	8		31	24.7	23	39	29
~10	3/8	KQGS12-03S	10	19	20.0	26.5	04.0	60	30
ø <b>12</b>	1/2	KQGS12-04S	10	22	32.8	24.6	24.8	60	54

<sup>\*</sup> Reference dimensions after installation of R thread Note 1) Figures shown when using FEP tubing

# (In case of M5) Applicable tubing Connection thread

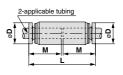
Connection thread (with seal)

#### Straight Union: KQGH —



<b>Q</b> UII	an i						
Applicable tubing O.D. (mm)	Model	ø <b>D</b>	L	М	Effective area (mm²)	Weight (g)	
ø <b>4</b>	KQGH04-00	11	37	18	5.6	16	
ø <b>6</b>	KQGH06-00	13	38	18.5	13.1	22	
ø <b>8</b>	KQGH08-00	15	42.8	20.9	26.1	31	
ø <b>10</b>	KQGH10-00	19	47	23	41.5	54	
ø <b>12</b>	KQGH12-00	21	50.6	24.8	58.3	66	

Note 1) Figures shown when using FEP tubing



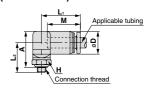
#### Male Elbow: KQGL -



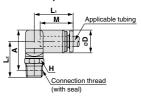
Applicable tubing O.D. (mm)		Model	(width across flats)	øD	L1	L2	<b>A</b> *	М	Effective area Note 1) (mm²)	Weight (g)	
ø <b>4</b>	M5	KQGL04-M5		10.6	20.5	16	18.3	18	3.5	18	
Ø <b>4</b>	1/8	KQGL04-01S	10	10.6	20.5	19.5	20.8	10	4.2	20	
	M5	KQGL06-M5	10			17	20.5		3.5	25	
ø <b>6</b>	1/8	KQGL06-01S		13	22.1	20.5	23	18.8	9	26	
	1/4	KQGL06-02S	14			24.5	25		9	35	
	1/8	KQGL08-01S	12		24.9	21.9	25.4	20.9	21.6	37	
ø <b>8</b>	1/4	KQGL08-02S	14	15		25.9	27.4			45	
	3/8	KQGL08-03S				27.9	29.1			56	
ø <b>10</b>	1/4	KQGL10-02S	17	10	07.0	27.7	30.7	00	25.0	69	
ØIU	3/8	KQGL10-03S	'/	17   18	27.8	29.7	32.4	23	35.2	73	
~10	3/8	KQGL12-03S		00.0	01.0	30.7	35.1	04.0	50.0	94	
ø <b>12</b>	1/2	KQGL12-04S	22	20.8	31.3	34.7	37.2	24.8	50.2	121	

<sup>\*</sup> Reference dimensions after installation of R thread Note 1) Figures shown when using FEP tubing

(In case of M5)











## **One-touch Fittings**



#### **KQGT BranchTee** (Male Branch Tee)



Applicable tube O.D.	Port size	Model	Applicable tube O.D.	Port size	Model
inch	NPT	KQGT	mm	R	KQGT
F/00	10-32UNF	KQGT03-32	4	M5	KQGT04-M5
5/32	1/8	KQGT03-N01S	4	1/8	KQGT04-01S
	10-32UNF <b>KQGT07-32</b>	M5	KQGT06-M5		
1/4	1/8	KQGT07-N01S	6	1/8	KQGT06-01S
	1/4	KQGT07-N02S		1/4	KQGT06-02S
	1/8	KQGT09-N01S	8	1/8	KQGT08-01S
5/16	1/4	KQGT09-N02S		1/4	KQGT08-02S
	3/8	KQGT09-N03S		3/8	KQGT08-03S
3/8	1/4	KQGT11-N02S	10	1/4	KQGT10-02S
3/0	3/8	KQGT11-N03S	10	3/8	KQGT10-03S
1/2	3/8	KQGT13-N03S	12	3/8	KQGT12-03S
1/2	1/2	KQGT13-N04S	12	1/2	KQGT12-04S

#### **KQGH Straight** Union



Applicable	Model	Applicable	Model
tube O.D. inch	KQGH	tube O.D. <b>mm</b>	KQGH
5/32	KQGH03-00	4	KQGH04-00
1/4	KQGH07-00	6	KQGH06-00
5/16	KQGH09-00	8	KQGH08-00
3/8	KQGH11-00	10	KQGH10-00
1/2	KQGH13-00	12	KQGH12-00

#### KQGL **Union Elbow**



Applicable tube O.D.	Model Applicable		Model
inch	KQGL	KQGL tube O.D.	
5/32	KQGL03-00	4	KQGL04-00
1/4	KQGL07-00	6	KQGL06-00
5/16	KQGL09-00	8	KQGL08-00
3/8	KQGL11-00	10	KQGL10-00
1/2	KQGL13-00	12	KQGL12-00

# KQGS



tube O.D.	Port size	Model	tube O.D.	Port size	Model
inch	NPT	KQGS	mm	R	KQGS
5/32	10-32UNF	KQGS03-32 4		M5	KQGS04-M5
3/32	1/8	KQGS03-N01S	4	1/8	KQGS04-01S
	10-32UNF	KQGS07-32	6	M5	KQGS06-M5
1/4	1/8	KQGS07-N01S		1/8	KQGS06-01S
	1/4 KQGS07-N02S	1/4	KQGS06-02S		
	1/8	KQGS09-N01S	8	1/8	KQGS08-01S
5/16	1/4	KQGS09-N02S		1/4	KQGS08-02S
	3/8	KQGS09-N03S		3/8	KQGS08-03S
3/8	1/4	KQGS11-N02S	10	1/4	KQGS10-02S
3/0	3/8	KQGS11-N03S	10	3/8	KQGS10-03S
1/2	3/8	KQGS13-N03S	12	3/8	KQGS12-03S
	1/2	KQGS13-N04S	12	1/2	KQGS12-04S

#### KQGT **Union Tee**



Applicable	Model	Applicable	Model
tube O.D. inch	KQGT	tube O.D. <b>mm</b>	KQGT
5/32	KQGT03-00	4	KQGT04-00
1/4	KQGT07-00	6	KQGT06-00
5/16	KQGT09-00	8	KQGT08-00
3/8	KQGT11-00	10	KQGT10-00
1/2	KQGT13-00	QGT13-00 12	KQGT12-00

#### **KQGU** Branch "Y"



Applicable	Model	Applicable	Model	
tube O.D. <b>inch</b>	KQGU	tube O.D.	KQGU	
5/32	KQGU03-00	4	KQGU04-00	
1/4	KQGU07-00	6	KQGU06-00	
5/16	KQGU09-00	8	KQGU08-00	
3/8	KQGU11-00	10	KQGU10-00	
1/2	KQGU13-00	12	KQGU12-00	

#### **KQGH** Male Connector



Applicable	POILSIZE   WOULD			Port size	Model
tube O.D. inch	NPT	KQGH	mm	R	KQGH
F/00	10-32UNF	KQGH03-32	4	M5	KQGH04-M5
5/32	1/8	KQGH03-N01S	4	1/8	KQGH04-01S
	10-32UNF	KQGH07-32		M5	KQGH06-M5
1/4	1/8	KQGH07-N01S	6	1/8	KQGH06-01S
	1/4	KQGH07-N02S		1/4	KQGH06-02S
	1/8	KQGH09-N01S	8	1/8	KQGH08-01S
5/16	1/4	KQGH09-N02S		1/4	KQGH08-02S
	3/8	KQGH09-N03S		3/8	KQGH08-03S
3/8	1/4	KQGH11-N02S	10	1/4	KQGH10-02S
3/8	3/8	KQGH11-N03S	10	3/8	KQGH10-03S
1/0	3/8	KQGH13-N03S	12	3/8	KQGH12-03S
1/2	1/2	KQGH13-N04S	12	1/2	KQGH12-04S

#### KQGE Bulkhead Union



Applicable tube O.D. <b>inch</b>	Model	Applicable tube O.D. <b>mm</b>	Model
	KQGE		KQGE
5/32	KQGE03-00	4	KQGE04-00
1/4	KQGE07-00	6	KQGE06-00
5/16	KQGE09-00	8	KQGE08-00
3/8	KQGE11-00	10	KQGE10-00
1/2	KQGE13-00	12	KQGE12-00

#### **KQGL Male Elbow**



Applicable tube O.D. inch	Port size NPT	Model	Applicable tube O.D.	Port size R	Model	
		KQGL	mm		KQGL	
5/32	10-32UNF	KQGL03-32	4	M5	KQGL04-M5	
	1/8	KQGL03-N01S		1/8	KQGL04-01S	
1/4	10-32UNF	KQGL07-32	6	M5	KQGL06-M5	
	1/8	KQGL07-N01S		1/8	KQGL06-01S	
	1/4	KQGL07-N02S		1/4	KQGL06-02S	
5/16	1/8	KQGL09-N01S	8	1/8	KQGL08-01S	
	1/4	KQGL09-N02S		1/4	KQGL08-02S	
	3/8	KQGL09-N03S		3/8	KQGL08-03S	
3/8	1/4	KQGL11-N02S	10	1/4	KQGL10-02S	
	3/8	KQGL11-N03S		3/8	KQGL10-03S	
1/2	3/8	KQGL13-N03S	12	3/8	KQGL12-03S	
	1/2	KQGL13-N04S		1/2	KQGL12-04S	